

Work Order ID 51933

Wednesday, September 09, 2009 11:38:21 A



Page 1

Item ID: DSI 9410-011

Accept



Setup Start



Revision ID: B

Stop



Item Name: Step Modification

Start Date: 9/11/2009 Start Qty: 10.00



Cust Item ID:

Required Date: 9/14/2009 Req'd Qty: 10.00



Customer:

Reference:

Approvals: Process Plan: BS Date: 09-9-09 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
----------	--------------

DSI 9410	B
----------	---

100

0.00



DC

Document Control

Memo

Photocopy bluefile & type labels per PPP DSI 9410-011
CHG002

0.00

509/09/18

10 for BG 09/09/17

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

9/9/16 (10x) SP

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

25 09/09/18

(410)

φ

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Page 2

Item ID: DSI 9410-011

Accept

Revision ID: B

Item Name: Step Modification

Start Date: 9/11/2009 Start Qty: 10.00

Required Date: 9/14/2009 Req'd Qty: 10.00

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00

Packaging

Memo

0.00

Identify and pack for shipping as per PPP DSI 9410-011

Location: _____

PPP rev: A

140

0.00

QC

Memo

0.00

Quality Control

C209/09/18

9/9/18 10050

09/09/21

Picklist Print

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Page 1

Work Order ID: 51933



Parent Item: DSI 9410-011RevB



Parent Item Name: Step Modification

Start Date: 9/11/2009

Required Date: 9/14/2009

Comments:

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN4-15A <i>S</i> <i>710</i> Bolt		Purchased	No			110	Each	740.0000	80.0000			

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

740

107737

8

108077

1

108868

7

109148

18

110399

8

111295

698

111295

9/9/16 *(10x28)*

Picklist Print

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Parent Item: DSI 9410-011RevB



Parent Item Name: Step Modification

Start Date: 9/11/2009

Required Date: 9/14/2009

Comments:

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD416 	16x	Purchased	No			110	Each	8,946.000	160.0000			
Washer												

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

8946

102929

2

105906

4

106277

36

107321

23

107939

114

108161

553

108827

31

109249

105

110523

340

111279

101

111916

2606

112314

4887

16941

0

7700

24

9222

120

D2732-030RevB1

4x

Manufactured

No

110

Each

0.0000

40.0000



Rubber Cushion

CUT PER DWG D2732

10 P/100

111916

43118

9/19/16

9/9/16 X10 SP

SP

Picklist Print

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Parent Item: DSI 9410-011RevB

Parent Item Name: Step Modification

Comments:

Start Date: 9/11/2009

Required Date: 9/14/2009

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3595-200-300RevA RUBBER CUSHION	2X	Manufactured	No			110	Each	301.0000	20.0000			

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	301	
39268	1	
39953	76	
41360	224	

39953 SP

CUT AS PER DWG D3595

MS21042L4 6X

Purchased

No

110

Each

8,288.000

80.0000

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	8288	
107499	5	
110450	1	
110507	254	
111827	5996	
112314	1991	
15924	0	
8182	41	

112314 43X 9/9/16 60X
9629 37X

DART SERVICE INSTRUCTION

TO AMEND DRAWING D350-591 REV. F

REF. CANADIAN STC: SH92-6

FAA STC: SH967NE

TO IMPROVE THE FIT OF THE D350-591-311/-312 STEPS, IT IS ACCEPTABLE TO INSTALL THE DSI 9410-011 KIT. INSTALL THE D2732-030 CUSHION (AFT CROSSTUBE) AND D3595-200-300 CUSHION (FWD CROSSTUBE) AS SHOWN IN FIGURE 1 IN PLACE OF THE D2856-400-720 ABRASION STRIP CALLED OUT ON DRAWING D350-591 REV. F.

FOR CUSTOMERS WHO HAVE PREVIOUSLY INSTALLED D2856-400-720 ABRASION STRIPS
REMOVE THE ABRASION STRIPS IN ACCORDANCE WITH ICA-D350-591.
PRIOR TO INSTALLING THE DSI 9410-011 KIT.

DSI 9410-011 KITS WILL BE INCLUDED WITH D350-591-311/-312 STEPS
AT CHANGE 002 AND SUBSEQUENT.

QTY -041	PART NUMBER	DESCRIPTION
X	DSI 9410-011	STEP MODIFICATION KIT
4	D2732-030	CUSHION
2	D3595-200-300	CUSHION
8	AN4-15A	BOLT
16	AN960JD416	WASHER
8	MS21042L4	NUT (OR MS21042-4)

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 51933

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: [Signature]
D. SHEPHERD (DE # 02)

DATE: 08.09.08
CERT. NO.: SH92-6
ISSUE NO.: 10

B	SHEET 1 DELETE REVISED P/L. (SEPERATE DSI KIT FROM MAIN KIT SEE NCR 08-082 FOR DETAILS)	AJS	08.09.08
A	NEW ISSUE	PH	08.03.27
REV.	DESCRIPTION	BY	DATE
DESIGN	<u>AJS</u>	DART AEROSPACE LTD	
DRAWN	<u>AJS</u>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<u>[Signature]</u>	DRAWING NO.	REV. B
MFG. APPR.	N/A	DSI 9410	SHEET 1 OF 2
APPROVED	<u>[Signature]</u>	TITLE	SCALE
DE APPR.	<u>[Signature]</u>	STEP MODIFICATION KIT	NTS
DATE	08.09.08	COPYRIGHT © 2008 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

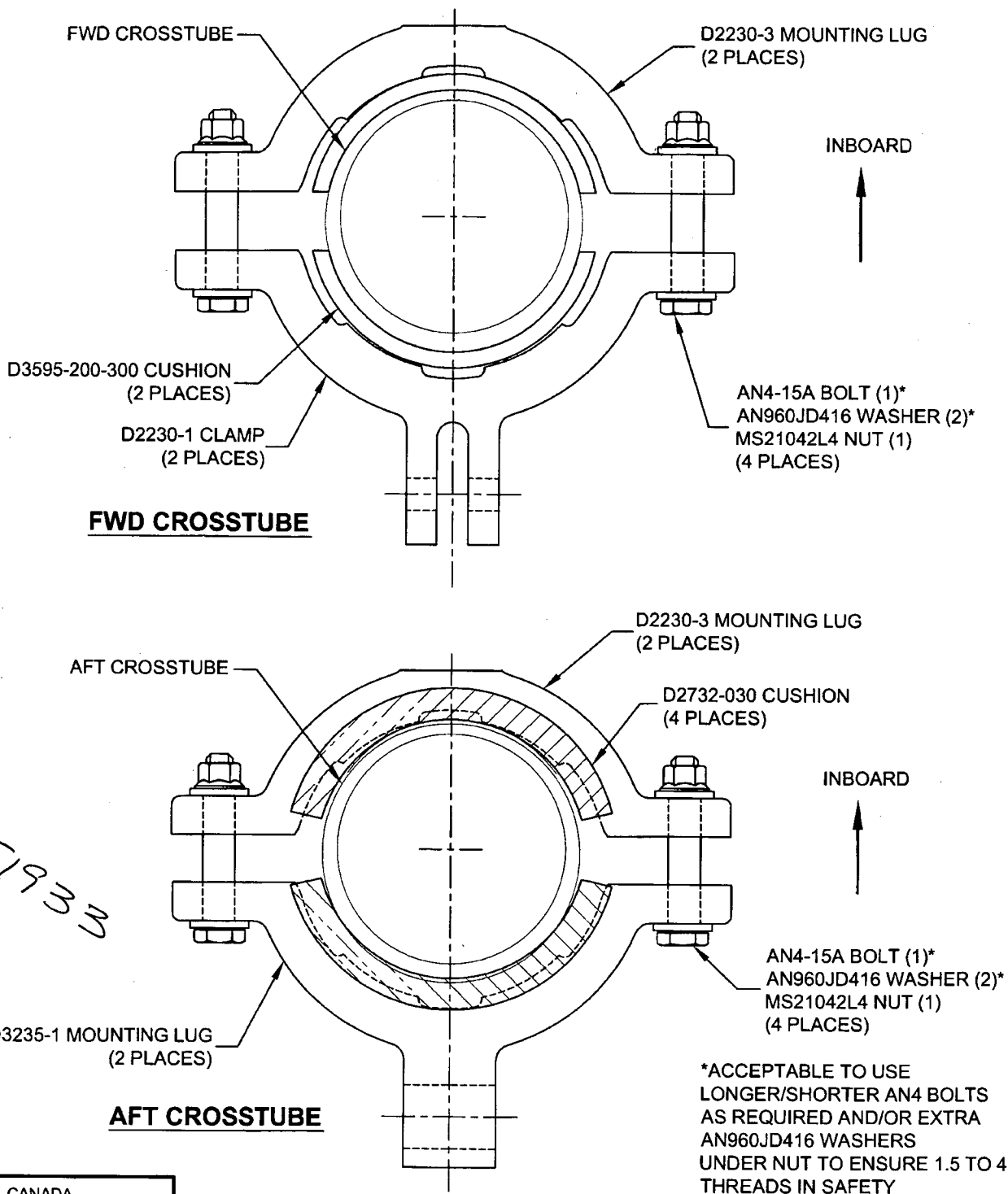


FIGURE 1 - CLAMP/CUSHION INSTALLATION

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED
BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 08.09.08
CERT. NO.: SH92-6
ISSUE NO.: 10

DESIGN	<i>AS</i>	DART AEROSPACE LTD	
DRAWN	<i>AS</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	N/A	DSI 9410	SHEET 2 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	STEP MODIFICATION KIT	NTS
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